

IAP8 Rec'd PCT/PTO 08 DEC 2005

DESCRIPTION

ROTARY FLUID MACHINE

TECHNICAL FIELD

The present invention relates to a rotary fluid machine, in particular to measures for
5 increasing efficiency thereof.

BACKGROUND ART

Japanese Unexamined Patent Publication No. 2000-23452 discloses an example of
prior art relating to a rotary compressor used for refrigeration and air-conditioning. The
rotary compressor includes, in a casing, a motor and a compressor element which receives
10 torque of the motor via a crankshaft and compresses refrigerant gas. As shown in FIGS.
13 and 14, the compressor element is constructed of a tubular cylinder 51 whose ends are
sealed by plates 52 and 53 and a piston 54 which is arranged in the tubular cylinder and
includes an integral roller 54a and blade 54b. In the compressor element, a compression
chamber 60 is defined by the cylinder 51, plates 52 and 53 and piston 54. The cylinder 51
15 is provided with a low pressure port 56 and the upper plate 52 is provided with a high
pressure port 58. In response to the rotation of the crankshaft 59, the piston 54 swings in
the cylinder 51. As a result, refrigerant gas sucked through the low pressure port 56 is
compressed in the compression chamber 60 and the compressed refrigerant gas is
discharged through the high pressure port 58.

20 Problem that the Invention is to solve

In the above-described conventional rotary fluid machine, the end surfaces of the
roller 54a of the piston 54 (top and bottom end surfaces in FIG. 14) have the same width as
shown in FIG. 14.

Specifically, the roller 54a is fitted around an eccentric part 59a of the crankshaft
25 59. As the eccentric part 59a has high hardness, the length of a shaft hole in the roller
54a is shorter than the vertical length of the eccentric part 59a. Both ends of the shaft
hole of the roller 54a are cut at a bevel, thereby defining the widths of the end surfaces of

the roller **54a**. Conventionally, the cut portions at the both ends of the roller **54** are formed the same, and therefore the both end surfaces have the same width.

Owing to this feature, there have been problems in that the degree of freedom in designing the high pressure port **58** or other is limited and compression efficiency may possibly decrease. Hereinafter, an explanation of a cause of the problems is provided.

There are several design limitations in order to maintain the compression efficiency, for example, limitations on the width in the diameter direction of the top and bottom end surfaces of the roller **54a**, i.e., a difference between inner and outer diameters of the end surfaces, the degree of eccentricity, as well as the diameter and position of the high pressure port. Referring to FIGS. **13** and **14**, the pressure in space along the inner periphery of the roller **54a** is high due to the influence of oil discharged from an oil feeding path formed in the crankshaft **59**, while the pressure in space along the outer periphery of the roller **54a** (compression chamber **60**) is low because the space is communicated with the low pressure port **56** for introducing gas. The high pressure port **58** is arranged to overlap the compression chamber **60** and not to face the space along the inner periphery of the roller **54a**. Specifically, as shown in FIG. **13**, irrespective of the position of the roller **54a**, the diameter and the position of the high pressure port are defined such that the inner peripheral edge of the roller **54a** at the top end surface does not overlap the high pressure port **58**. Thus, the space along the inner periphery of the roller **54a** and the space along the outer periphery of the roller **54a** do not communicate with each other via the high pressure port **58**.

When the roller **54a** is shared among different kinds of compressors, it is assumed that the compressors may slightly be different in the diameters and positions of the high pressure ports. In such a case, even if one compressor does not make the internal and external spaces of the roller **54a** communicate with each other, the other compressor may possibly achieve the communication when the same roller **54a** is used. When the internal and external spaces of the roller **54a** are communicated, oil discharged from the oil feeding

path in the crankshaft 59 may flow into narrow space of the compression chamber (indicated as a shaded portion in FIG. 15) from the internal space of the roller 54a and the oil is compressed by the revolution of the roller 54a. Further, when the oil flows into the compression chamber 60, the sucked gas is heated. This may deteriorate the compression efficiency.

Further, if the diameter of the high pressure port is reduced to prevent the above-described communication between the internal and external spaces, flow resistance increases. As a result, pressure loss by the high pressure port 58 increases and excessive compression is likely to occur. Thus, there is a limit on the reduction of the diameter.

Further, if the high pressure port 58 is positioned away from the cylinder center in order to prevent the communication, a portion of the high pressure port 58 which lies outside the compression chamber 60 increases in area, thereby decreasing an effective area of the high pressure port 58. In order to avoid the decrease, it is necessary to ensure the effective area of the high pressure port 58 by forming a recess in the inner peripheral surface of the cylinder 51 toward the outside to correspond to the misaligned portion of the high pressure port 58. By so doing, however, dead volume which does not contribute to the compression increases, thereby decreasing the compression efficiency.

Thus, even if the roller 54a is shared for the purpose of cost reduction, there is still a limit on the degree of freedom in designing the high pressure port 58. Therefore, keeping the efficiency high may possibly be affected.

In light of the above, the present invention has been achieved. An object of the present invention is to ensure the degree of design freedom and keep the efficiency high.

DISCLOSURE OF THE INVENTION

In order to achieve the above-described object, according to the present invention, the roller 3 is arranged such that the end surfaces of the roller 3 are slidably in contact with the plates 7, 8 and 27 and one of the end surfaces having a larger width than the width of the other end surface faces the high pressure port 10.

Specifically, a first invention is directed to a rotary fluid machine including: a cylinder **1c** having a cylinder body **2** and plates **7** and **8** arranged at both end surfaces of the cylinder body **2**, one of the plates **7** and **8** having a high pressure port **10**; and a roller **3** placed in the cylinder **1c**, wherein the end surfaces of the roller **3** which are slidably in contact with the plates **7** and **8** of the cylinder **1c** have different widths and the roller **3** is arranged such that one of the end surfaces having a larger width than the width of the other end surface faces the high pressure port **10**.

According to a second invention relating to the first invention, the roller **3** is made of a sintered alloy.

According to a third invention relating to the first or second invention, the cylinder **1c** includes two cylinder bodies **25** and **26**. A partition plate **27** sandwiched between the cylinder bodies **25** and **26** and end plates **7** and **8** arranged outside the cylinder bodies **25** and **26** are provided as the plates. The roller **3** is arranged in each of the cylinder bodies **25** and **26** to have a difference in rotational phase. The end plates **7** and **8** are provided with high pressure ports **10**, respectively. The end surfaces of each of the rollers **3** which are slidably in contact with the plates **7** or **8** and **27** of the cylinder **1c** have different widths. Each of the rollers **3** is arranged such that one of the end surfaces having a larger width faces the end plate **7** or **8** and the other end surface having a smaller width faces the partition plate **27**.

According to a fourth invention relating to the first or second invention, the cylinder **1c** is arranged in an airtight container **9** and includes two cylinder bodies **25** and **26**. A partition plate **27** sandwiched between the cylinder bodies **25** and **26** and end plates **7** and **8** arranged outside the cylinder bodies **25** and **26** are provided as the plates. The roller **3** is arranged in each of the cylinder bodies **25** and **26**. The end plates **7** and **8** are provided with high pressure ports **10**, respectively. The end surfaces of each of the rollers **3** which are slidably in contact with the plates **7** or **8** and **27** of the cylinder **1c** are provided with cut portions **3a** and **3b**, respectively, such that one of the end surfaces facing

the end plate 7 or 8 has a larger width than the width of the other end surface facing the partition plate 27. Gas discharged through the high pressure ports is temporarily retained in the airtight container 9.

Specifically, according to the first invention, the cylinder body 2 is sandwiched
5 between the plates 7 and 8 and the roller 3 is placed in the cylinder body 2. The high pressure port 10 is formed in one of the plates 7 and 8. The end surfaces of the roller 3 which are slidably in contact with the plates 7 and 8 have different widths. The roller 3 is arranged such that one of the end surfaces having a larger width faces one of the plates 7 and 8 having the high pressure port 10 and the other end surface having a smaller width
10 faces the other one of the plates 7 and 8. More specifically, the internal edge of the end surface of the roller 3 facing the high pressure port 10 is positioned more inside than the internal edge of the opposite end surface. Since the internal edge of the end surface of the roller 3 facing the high pressure port 10 is positioned more inside, even if the roller 3 is incorporated in a machine in which the high pressure port 10 is provided more inside,
15 space along the inner periphery of the roller 3 and space along the outer periphery of the roller 3 are less likely to communicate with each other. Further, even if the roller 3 is incorporated in a compressor 1 having a larger high pressure port 10, the internal and external spaces of the roller 3 are less likely to communicate with each other because the internal edge of the end surface of the roller 3 facing the high pressure port 10 is positioned
20 more inside.

According to the second invention, the roller 3 is made of a sintered alloy. The roller 3 made of a sintered alloy is obtained by pouring metal powder as a molding material into a mold, followed by pressing and sintering the metal powder. In the molding of the roller, the molding material is relatively stably pressed because pressure is applied to the
25 end surface having a larger width (larger area). In this case, the molding material is relatively easily released from the mold because the end surface having a smaller width (smaller area) is the side to be detached from the mold.

According to the third invention, the rollers 3 revolve in the cylinder bodies 25 and 26 to have a difference in rotational phase. Therefore, torque fluctuations caused in the cylinder bodies 25 and 26 are canceled. When the rollers 3 have the difference in rotational phase, different pressure fluctuations are caused in the cylinder bodies 25 and 26.

5 Therefore, the cylinder bodies 25 and 26 apply different pressures to the partition plate 27 arranged between the cylinder bodies 25 and 26 and the elastic deformation of the partition plate 27 is hard to reduce. In the present invention, however, since the rollers 3 are arranged such that their end surfaces having a smaller width face the partition plate 27, the rollers 3 are less influenced even if the partition plate 27 is elastically deformed.

10 Therefore, the rollers 3 smoothly revolve in the cylinder bodies 25 and 26.

According to the fourth invention, gas discharged through the high pressure ports 10 is temporarily retained in the airtight container 9. Therefore, the airtight container 9 is at a high discharge pressure. The discharge pressure is applied to the end plates 7 and 8 arranged outside the cylinder bodies 25 and 26 such that the end plates 7 and 8 are warped
15 toward the inside of the cylinder bodies 25 and 26. Each of the rollers 3 is arranged such that larger one of the cut portions 3a and 3b faces the partition plate 27. Since the influence of the oil is greater at the end surfaces having the larger cut portions 3a and 3b than at the end surfaces having the smaller cut portions 3a and 3b, the rollers 3 are pressed toward the end surfaces having the smaller cut portions 3a and 3b, i.e., toward the end
20 plates 7 and 8. As a result, the rollers 3 suppress the warp of the end plates 7 and 8 toward the inside of the cylinder bodies 25 and 26.

Effect of the Invention

As described above, according to the first invention, the roller 3 is arranged such that one of the end surfaces having a larger width faces one of the plates 7 and 8 having the
25 high pressure port 10 and the other end surface faces the other one of the plates 7 and 8. Therefore, the internal and external spaces of the roller 3 are less likely to communicate with each other. As a result, even if the roller 3 is shared, there is no need of taking

measures of reducing the diameter of the high pressure port to avoid the communication. Thus, the diameter of the high pressure port is determined without limitations on the degree of freedom and an increase in pressure loss by the high pressure port 10 is prevented.

5 Further, as the need of taking measures of shifting the high pressure port 10 outside to avoid the communication is eliminated, the position of the high pressure port 10 is determined without limitations on the degree of freedom.

Further, since the portion of the high pressure port 10 lying outside the compression chamber 22 is reduced in area, even if a recess is formed in the inner
10 peripheral surface of the cylinder 2 to ensure the effective area of the high pressure port 10, the size of the recess is kept small. Thus, dead volume which does not contribute to the compression is minimized.

Therefore, according to the present invention, the degree of design freedom is ensured, the increase in pressure loss is avoided and the dead volume is prevented from
15 increasing as possible. Thus, the compression efficiency is maintained high.

According to the second invention, the roller 3 is made of a sintered alloy. In the molding of the roller 3, the molding material is relatively stably pressed because pressure is applied to the end surface having a larger width (larger area). In this case, the molding material is relatively easily released because the end surface having a smaller width
20 (smaller area) is the side to be detached from the mold.

According to the third invention, the rollers 3 are arranged such that the rollers 3 have a difference in rotational phase and their end surfaces having a smaller width face the partition plate 27. Therefore, according to the present invention, torque fluctuations caused by the two cylinder bodies 25 and 26 included in the rotary fluid machine 1 are
25 reduced and the influence by the elastic deformation of the partition plate 27 is also reduced. Thus, the rollers are operated with stability in the cylinder bodies 25 and 26.

According to the fourth invention, gas discharged through the high pressure ports

10 is temporarily retained in the airtight container 9 and the rollers 3 are arranged such that the end surfaces having the smaller cut portions face the end plates 7 and 8. Therefore, according to the present invention, leakage of the gas from the cylinder bodies 25 and 26 through gaps between the rollers 3 and the end plates 7 and 8 is suppressed.

BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a sectional view illustrating the overall structure of a rotary fluid machine according to Embodiment 1 of the present invention.

FIG. 2 is a top view illustrating a cylinder body and a piston according to Embodiment 1 of the present invention.

FIG. 3 is a sectional view schematically illustrating a major part of Embodiment 1 of the present invention.

FIGS. 4A and 4B are views illustrating the piston according to Embodiment 1 of the present invention.

FIG. 5 is a view corresponding to FIG. 1 according to Embodiment 2 of the present invention.

FIG. 6 is a plan view illustrating a middle plate.

FIG. 7 is a view corresponding to FIG. 2 according to Embodiment 2 of the present invention.

FIG. 8 is a view illustrating how a front head and a rear head deform.

FIG. 9 is a view illustrating the distribution of hydraulic pressure applied to the roller.

FIG. 10 is a view illustrating part of a section of the middle plate.

FIG. 11 is a view corresponding to FIG. 2 illustrating another embodiment.

FIG. 12 is a view corresponding to FIG. 1 illustrating still another embodiment.

FIG. 13 is a view corresponding to FIG. 2 illustrating a conventional compressor.

FIG. 14 is a view corresponding to FIG. 3 illustrating the conventional compressor.

FIG. 15 is a view illustrating a partial enlargement of FIG. 13.

BEST MODE FOR CARRYING OUT THE INVENTION

Hereinafter, a detailed explanation of embodiments of the present invention will be provided with reference to the drawings.

(EMBODIMENT 1)

5 As shown in FIG. 1, a rotary fluid machine according to Embodiment 1 of the present invention is constructed as, for example, a rotary compressor 1 which is incorporated in a refrigeration machine (not shown) and includes in an airtight container 9 a compressor mechanism 1a and a drive mechanism 1b for driving the compressor mechanism 1a.

10 As shown in FIGS. 2 and 3, the compressor mechanism 1a includes a cylinder 1c and a piston 5 arranged in the cylinder 1c. The cylinder 1c includes a tubular cylinder body 2 and a front head 7 and a rear head 6 as plates arranged on the top and bottom end surfaces of the cylinder body 2.

15 The piston 5 is arranged in the cylinder body 2 and formed by integrating a cylindrical roller 3 and a flat blade 4 extending outward in the radius direction from the roller 3. The piston 5 is made of a sintered alloy. Specifically, in Embodiment 1, the roller 3 and the blade 4 are made of the sintered alloy.

20 The outer periphery of the cylinder body 2 is fixed onto the inner periphery of the airtight container 9. The cylinder body 2 is provided with a bushing hole 2a formed to have an opening at the inner peripheral surface of the cylinder body 2 and a blade hole 2b continuous from the bushing hole 2a. A pair of bushings 6 are arranged in the bushing hole 2a. The bushings 6 are halves of a columnar component and rotatably fitted in the bushing hole 2a. The blade 4 is slidably inserted between the bushings 6.

25 The front head 7 and the rear head 8 are fixed together with bolts with the cylinder body 2 sandwiched therebetween. As a result, closed space 22 is defined by the front head 7, rear head 8, roller 3 and cylinder body 2. The closed space is a compression chamber 22. The compression chamber 22 is divided by the blade 4 into a high pressure

chamber **22a** communicated with a high pressure port **10** and a low pressure chamber **22b** communicated with a low pressure port **23** to be described later.

The front head **7** is positioned higher than the rear head **8**. The front head **7** is provided with a high pressure port **10** which extends in the vertical direction to
5 communicate with the compression chamber **22** and the airtight container **9** under a certain pressure condition. A discharge valve (not shown) is provided at the top end of the high pressure port **10**. The discharge valve is opened when the pressure in the cylinder body **2** exceeds the pressure in the airtight container **9**, i.e., the pressure around the compressor mechanism **1a**. At the top end of the airtight container **9**, a discharge pipe **11** is inserted.
10 Specifically, the rotary compressor **1** according to Embodiment 1 is constructed as a so-called high pressure dome compressor in which refrigerant gas discharged from the compressor mechanism **1a** through the high pressure port **10** is temporarily retained in the airtight container **9**.

The cylinder body **2** is provided with a low pressure port **23** which is formed to
15 penetrate the cylinder body **2** in the radius direction. A suction pipe **21** penetrating the airtight container **9** is inserted into the low pressure port **23** and the internal end of the low pressure port **23** is opened at the inner peripheral surface of the cylinder body **2** as a suction port **20**. The suction pipe **21** is connected to an accumulator **40** to let the refrigerant gas flow in.

20 The roller **3** is in the cylinder form as described above. As schematically shown in FIGS. **4A** and **4B**, the inner peripheral edges at both ends of the roller **3** in the axis direction thereof are cut at a bevel to provide cut portions **3a** and **3b**. Specifically, the top and bottom end surfaces of the roller **3** slidably contacting the heads **7** and **8** are assumed as surface **M** and surface **N**, respectively. The top cut portion **3a** sloped toward the
25 surface **M** and the cut portion **3b** sloped toward the surface **N** have substantially the same angle of inclination with respect to the surface **M** or **N**. The cut portions **3a** and **3b** are different in size, i.e., the height from the end surface and the width in the radius direction.

As shown in FIG. 4B, the height of the bottom cut portion 3b from the surface N is larger than the height of the top cut portion 3a from the surface M and the width of the bottom cut portion 3b is larger than the width of the top cut portion 3a.

Assuming that the outer diameter of the surfaces M and N is D, the inner diameter of the surface M is D_M and the inner diameter of the surface N is D_N , the width of the surface M, i.e., the width in the radius direction obtained by subtracting the inner diameter D_M of the surface M from the outer diameter D of the surface M, is represented as $(D - D_M)/2$. Likewise, the width of the surface N, i.e., the width in the radius direction obtained by subtracting the inner diameter D_N of the surface N from the outer diameter D of the surface N, is represented as $(D - D_N)/2$. Since the bottom cut portion 3b is formed larger than the top cut portion 3a as described above, the width of the surface M is larger than the width of the surface N. In other words, the inner diameter D_M of the surface M is smaller than the inner diameter D_N of the surface N.

The roller 3 is arranged such that the surface M having the larger width faces the bottom surface of the front head 7 having the high pressure port 10. Specifically, the top end surface of the roller 3 facing the high pressure port 10 has a larger width than the width of the other end surface (bottom end surface). However, unlike Embodiment 1, the roller 3 may be arranged such that the width of the bottom end surface has a larger width than the width of the top end surface.

The roller 3 made of a sintered alloy is obtained by pouring metal powder as a molding material into a mold (not shown), followed by pressing and sintering the metal powder. Specifically, the mold has a convex portion in the conical form at the bottom thereof for forming the beveled inner peripheral edge at the bottom end surface of the roller 3. Further, a pressing member (not shown) for pressing the molding material in the mold is provided with a convex portion for forming the beveled inner peripheral edge at the top end surface of the roller 3 and a cavity of the roller 3. The molding material poured into the mold is heated while it is pressed by the pressing member. In the mold,

the roller 3 is formed with the bottom end surface facing the bottom of the mold. Thereafter, the molding material is released from the mold. In the molding of the roller 3, one of the end surfaces of the roller 3 pressed by the pressing member is given with a larger width, while the other end surface facing the bottom of the mold is given with a smaller width.

As shown in FIG. 1, the drive mechanism 1b is a motor and includes a stator 13, a rotor 12 and a crankshaft 14. The stator 13 is fixed to the airtight container 9. The rotor 12 is arranged inside the stator 13 in a rotatable manner and the crankshaft 14 is inserted into the rotor 12. The crankshaft 14 is integrated with an eccentric part 16. The roller 3 is fitted around the eccentric part 16 such that the roller 3 revolves. The drive mechanism 1b is not always limited to the motor.

An oil tube 18 for sucking refrigerator oil retained in an oil retainer 19 arranged at the bottom of the airtight container 9 is fixed to the bottom end of the crankshaft 14. An oil feeding path 15 for distributing sucked oil is formed in the crankshaft 14. The oil feeding path 15 is communicated with an oil feeding path outlet 17 which is opened at the eccentric part 16 or a bearing such that the refrigerator oil in the oil retainer 19 is guided to the sliding parts.

Now, an explanation of how the rotary compressor 1 of the present embodiment works will be provided.

The crankshaft 14 is driven by the drive mechanism 1b to rotate, thereby making the piston 5 swing within the cylinder body 2. As a result, refrigerant gas is sucked into the cylinder body 2 from the outside of the compressor 1 through the suction pipe 21. The piston 5 swings in the cylinder body 2 while the crankshaft 14 rotates. When the suction port 20 of the cylinder body 2 is closed by the outer peripheral surface of the roller 3, the step of sucking the refrigerant gas into the cylinder body 2 is finished. At this time, a compression chamber 22 is formed in the cylinder body 2. After the suction step, in the compression chamber 22, the process proceeds to a compression step as the piston 5

swings, and at the same time, another compression chamber 22 is formed near the suction port 20 and the refrigerant gas flows into the new compression chamber 22 in the same manner as described above.

As the crankshaft 14 rotates, the compression chamber 22 in the compression step
5 decreases its volume, thereby gradually increasing the pressure in the cylinder body 2. When the pressure in the cylinder body 2 exceeds the pressure in the airtight container 9, i.e., the pressure around the compression mechanism 1a, the process proceeds to a discharge step. In the discharge step, the discharge valve begins to open due to the difference between the pressure in the airtight container 9 and the pressure in the
10 compression chamber 22. Then, the refrigerant gas compressed in the compression chamber 22 begins to be discharged into the airtight container 9 through the high pressure port 10. As the crankshaft 14 further rotates, the difference in pressure increases and the discharge valve is lifted more, thereby discharging the compressed gas. Then, as the pressure difference between the airtight container 9 and the compression chamber 22
15 decreases, the discharge valve is lifted less. When the volume in the compression chamber 22 becomes minute, the discharge step is finished. The above-described series of steps are carried out by the rotation of the crankshaft 14. The refrigerant gas discharged from the compression chamber 22 is emitted out of the compressor mechanism 1a, temporarily retained in the airtight container 9, and then discharged out of the
20 compressor 1.

Next, an explanation of oil flow will be provided. Refrigerator oil retained at the bottom of the compressor mechanism 1a flows upward within the crankshaft 14 due to the difference between the pressure at the oil feeding path outlet 17 formed in the crankshaft 14 and the pressure in the airtight container 9. Then, the oil flow is divided to supply the
25 oil to the sliding parts, i.e., the rear head 8, eccentric part 16 and front head 7. Thus, a fine gap between the inner peripheral surface of the cylinder body 2 and the outer peripheral surface of the piston 5, a fine gap between the top end surface of the piston 5

and the bottom end surface of the front head 7 and a fine gap between the bottom end surface of the piston 5 and the top end surface of the rear head 8 are sealed with the oil.

Hence, in Embodiment 1, the following effects are achieved. In Embodiment 1, the roller 3 is arranged such that the end surface having a larger width (surface M) faces the bottom end surface of the front head 7. As described above, the high pressure port 10 is opened at the bottom end surface of the front head 7. Therefore, as compared with the structure in which the roller end surface having a smaller width faces the front head 7, it is possible to increase the diameter of the high pressure port 10 and arrange the high pressure port 10 closer to the center of the cylinder body 2, i.e., closer the crankshaft 14.

In general, the high pressure port 10 is always arranged to be more outside than the inner peripheral edge of the top end surface of the roller 3. In the rotary compressor 1 according to Embodiment 1, the roller 3 is arranged such that the end surface facing the high pressure port 10 (closer to the front head 7) has a larger width than the end surface facing the rear head 8. Accordingly, the inner diameter D_M of the end surface closer to the front head 7 is smaller than the inner diameter D_N of the end surface closer to the rear head 8. Therefore, even if the roller 3 is incorporated in the compressor 1 having a larger high pressure port 10, the space inside the roller 3 and the space outside the roller 3 are less likely to communicate with each other via the high pressure port 10.

Further, even if the thus configured roller 3 is incorporated in the compressor 1 having the high pressure port 10 which is positioned more inside, the space inside the roller 3 and the space outside the roller 3 are less likely to communicate with each other via the high pressure port 10.

Therefore, even if the roller 3 is shared, there is no need of taking measures of reducing the diameter of the high pressure port to avoid the communication. Accordingly, the diameter of the high pressure port is determined without limitations on the degree of freedom and a pressure loss by the high pressure port 10 is prevented from increasing.

Further, since there is no need of taking measures of shifting the high pressure port

10 outside to avoid the communication, the position the high pressure port is determined without limitations on the degree of freedom.

Still further, the portion of the compression chamber **22** lying outside the compression chamber **22** is reduced in area. Therefore, even if a recess is formed in part
5 of the inner peripheral surface of the cylinder body **2** to ensure the effective area of the high pressure port **10**, the recess is kept small and therefore dead volume which does not contribute to the compression is minimized.

Thus, according to the present invention, the degree of design freedom is ensured, the increase in pressure loss is prevented and the dead volume is prevented from increasing,
10 thereby keeping the compression efficiency high.

According to Embodiment 1, the piston **5**, i.e., the roller **3** and the blade **4** are made of a sintered alloy. The roller **3** made of the sintered alloy is obtained by pouring metal powder as molding material into a mold, followed by pressing and sintering the metal powder. In the molding of the roller, the top and bottom end surfaces are formed to
15 have different widths to provide the end surfaces different areas. Therefore, the molding material is pressed stably by applying pressure from the end surface having a larger width (larger area). In this case, the molding material is easily released from the mold because the end surface having a smaller width (smaller area) is the side to be detached from the mold.

20 (EMBODIMENT 2)

FIG. 5 shows a rotary fluid machine according to Embodiment 2 of the present invention. In this figure, the same components as those of Embodiment 1 are indicated by the same reference numerals and a detailed explanation thereof is omitted. In Embodiment 2, the present invention is applied to a swing piston compressor **1** having two
25 or more cylinder bodies **25** and **26**.

A cylinder **1c** of a compressor mechanism **1a** includes two cylinder bodies **25** and **26** which are aligned in the direction of extension of a crankshaft **14**, i.e., the vertical

direction.

A front head 7 and a rear head 8 function as end plates, respectively. The front head 7 is arranged on the first cylinder body 25 above a second cylinder body 26 and the rear head 8 is arranged below the second cylinder body 26 below the first cylinder body 25.

5 A middle plate 27 is arranged between the first cylinder body 25 and the second cylinder body 26 as a partition plate. In the center portion of the middle plate 27, a through hole 27a for passing the crankshaft 14 through is formed.

The front head 7, first cylinder body 25, middle plate 27, second cylinder body 26 and rear head 8 are arranged in this order and bolted together. The crankshaft 14
10 penetrates the heads 7 and 8, cylinder bodies 25 and 26 and middle plate 27.

A first piston 33 and a second piston 34 are arranged in the first and second cylinder bodies 25 and 26, respectively. The pistons 33 and 34 have the same structure as the piston 5 according to Embodiment 1. In Embodiment 2, the front head 7, first cylinder body 25, first piston 33 and middle plate 27 form a first compression chamber 35.
15 Further, the rear head 8, second cylinder body 26, second piston 34 and middle plate 27 form a second compression chamber 36.

The front head 7 and the rear head 8 are provided with high pressure ports 10, respectively, as shown in FIGS. 7 and 8. A top muffler 30 is attached to the front head 7 and a bottom muffler 31 is attached to the rear head 8.

20 A roller 3 of the first piston 33 is arranged such that the top end surface having a larger width faces the front head 7 and the bottom end surface having a smaller width faces the middle plate 27. Specifically, the roller 3 in the first cylinder body 25 is configured such that a cut portion 3a at the top end surface is smaller than a cut portion 3b at the bottom end surface. A roller 3 in the second piston 34 is arranged such that the bottom
25 end surface having a larger width faces the rear head 8 and the top end surface having a smaller width faces the middle plate 27. Specifically, the roller in the second cylinder body 26 is configured such that a cut portion 3b at the bottom end surface is smaller than a

cut portion **3a** at the top end surface. In other words, the top and bottom rollers **3** are arranged such that the relationship between the widths of the top and bottom end surfaces (the sizes of the cut portions **3a** and **3b**) is opposite to each other.

The crankshaft **14** has two eccentric parts **16** corresponding to the number of the
5 cylinder bodies **25** and **26**. The eccentric parts **16** are arranged to have a difference in rotational phase of π radian (180°) as shown in FIG. 7. The phase difference of π radian makes it possible to cancel torque fluctuations caused by the compression of the refrigerant gas. FIG. 7 shows the first cylinder body **25** when the suction step has been finished. At this time, a first compression chamber **35** at a suction pressure is provided in the first
10 cylinder body **25**. In the second cylinder body **26**, compression is carried out and a high pressure chamber at a discharge pressure and a low pressure chamber at a suction pressure are provided.

In the rotary fluid machine **1** according to Embodiment 2, the above-described series of steps including compression and discharge are carried out by the pistons **33** and
15 **34** while the difference in rotational phase of π radian is maintained. The refrigerant gas compressed in the first compression chamber **35** is discharged into the top muffler **30** through the high pressure port **10**. The refrigerant gas compressed in the second compression chamber **36** is discharged into the bottom muffler **31** through the high pressure port **10** and then guided to the top muffler **30** through a discharge path which is
20 not shown in the figure. The refrigerant gas in the top muffler **30** is temporarily retained in the airtight container **9** and then discharged out of the compressor **1**.

In the state shown in FIG. 7, the first compression chamber **35** is at a suction pressure. In the second compression chamber **36**, the high pressure chamber is at a discharge pressure, while the low pressure chamber is at a suction pressure. Therefore,
25 different pressures are applied from above and below to the middle plate **27** between the top and bottom compression chambers **35** and **36**, thereby elastically deforming the middle plate **27**. As described above, however, the top and bottom rollers **3** are arranged such

that the larger ones of their cut portions **3a** and **3b** face the middle plate **27**. Therefore, even if the middle plate **27** is elastically deformed, the rollers **3** are less likely to be affected and operated smoothly.

To the front head **7**, the discharge pressure in the airtight container **9** is applied from above and the suction pressure in the first compression chamber **35** is applied from below. Therefore, as shown in FIG. **8**, the front head **7** is warped at the center toward the inside of the first cylinder body **25**. Further, to the rear head **8**, the discharge pressure in the airtight container **9** is applied from below and the pressure in the second compression chamber **36** is applied from above. Therefore, as shown in the same figure, the rear head **8** is warped at the center toward the inside of the second cylinder body **26**.

As shown in FIG. **9**, one of the end surfaces of each of the rollers **3** having the larger one of the cut portions **3a** and **3b** has a larger area for receiving hydraulic pressure than the other end surface having the smaller one of the cut portions **3a** and **3b**. Therefore, pressure is likely to be applied in the direction toward the smaller ones of the cut portions **3a** and **3b**. Therefore, in Embodiment 2, the roller **3** of the first cylinder body **25** is pressed upward and the roller **3** of the second piston **34** is pressed downward. As a result, the roller **3** of the first piston **33** suppresses the elastic deformation of the front head **7** caused by the above-described difference in pressure, while the roller **3** of the second piston **34** suppresses the elastic deformation of the rear head **8** due to the pressure difference. This makes it possible to suppress expansion of gaps between the rollers **3** and the heads **7** and **8**. Thus, since the rollers **3** are arranged such that the larger ones of the cut portions **3a** and **3b** face the middle plate **27**, the warp of the front and rear heads **7** and **8** caused by the discharge pressure in the airtight container **9** is suppressed. As a result, leakage of the refrigerant gas in the compression chambers **35** and **36** from the gaps between the rollers **3** and the heads **7** and **8** is suppressed.

When the through hole **27a** is formed in the middle plate **27**, the peripheral edge of the through hole **27a** is likely to be slightly plastically deformed toward one side in the

direction of penetration as shown in FIG. 10. However, since the rollers 3 are arranged such that the larger cut portions 3a and 3b face the middle plate 27 and the smaller cut portions 3a and 3b face the heads 7 and 8, the plastically deformed peripheral edge of the through hole 27a of the middle plate 27 is prevented from interfering with the roller 3. Thus, the pistons 33 and 34 are operated more smoothly, thereby maintaining the compression efficiency high.

Other structures and effects are the same as those of Embodiment 1 described above.

(OTHER EMBODIMENTS)

In the above-described embodiments, the roller 3 and the blade 4 are integrated to provide the swing piston 5, 33 or 34. However, the integral piston may be replaced by a piston 5 which includes a separate roller 3 and blade 4. In this case, the blade 4 is pressed onto the roller 5 by a biasing means 4a. The roller 3 revolves along the inner peripheral surface of the cylinder body 2 and the blade 4 reciprocates in this state in response to the movement of the roller 3.

In the above-described embodiments, the cylinder bodies 2, 25 and 26 and the rollers 3 are shaped to have circular sections, respectively. However, this is not limitative. For example, the cylinder body 2 and the roller 3 may be formed to have oval sections such as almost egg-shaped sections as shown in FIG. 12.

INDUSTRIAL APPLICABILITY

As described above, the rotary fluid machine according to the present invention is effective for enhancing efficiency. In particular, the present invention is suitable when the roller is shared.